	Characteristics	Defective Condition
Rigid or flexible tubing Single layer of metal or plastic	Type 1 – Copper, Steel or plastic tubing used for liquid or vapour. Made of a single layer of material.	Damage is visible on the outside that is reducing the wall thickness.
Inner core (tube) 2 Outer cover (tube)	Type 2 – Plastic (usually Nylon) tubing commonly used in air brake systems. No reinforcement ply. Inner core and outer cover are usually different color.	Inner core becomes visible from the outside, as shown by color change.
Inner core (tube) Outer cover (tube) Reinforcement ply	 Type 3 – Plastic (usually Nylon) tubing commonly used in air brake systems. With reinforcement ply. Inner and outer core are different color. NOTE: Type 2 and 3 may appear identical externally. 	Reinforcement ply or inner core is visible from the outside, as shown by color change.
Inner core (tube) 4 Outer protective and reinforcement ply	Type 4 – Stainless steel outer cover with inner layer of tubing.	Damage through the outer cover.
Outer cover (tube) 0 Uter cover (tube) Reinforcement ply	Type 5 – Synthetic rubber hose with inner reinforcement ply.	Wear or damage exposing the reinforcement ply.
Outer cover (tube) 6 Reinforcement plies	Type 6 – Synthetic rubber hose with multiple reinforcement plies.	Wear or damage exposing the outer reinforcement ply.
Inner core (tube) Outer cover (tube) Reinforcement ply Outer protective material	Type 7 – Flexible hose with one or more reinforcement plies that may be fabric or steel, and an outer protective layer.	Wear or damage through the outer protective layer and outer cover, exposing a reinforcement ply.

All inspection procedures are visual unless additional inspection procedures are indicated or where applied force is necessary to verify tightness and/or component security.

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